



## M. Green Adhesives PRODUCT LIST

### WDT DRY TYPE ADHESIVES

#### Introduction

WDT series is water borne based dry lamination adhesive specifically designed for shopping bags, packaging, boxes, publications. This Product imparts excellent mechanical stability, low foam and low VOC, good gloss and coating rheology. WDT adhesives also exhibits outstanding adhesion to various plastic films such as OPP, CPP, PET and PVC.

#### Properties

| 제품명/PRODUCT        | WDT-5500F                     | WDT-5800S                           | WDT-6600F            | WDT-7700   |
|--------------------|-------------------------------|-------------------------------------|----------------------|------------|
| Appearance         | Milky White                   | Milky White                         | Milky White          | White      |
| Solids content (%) | 41 ± 2                        | 41 ± 2                              | 36 ± 2               | 46 ± 2     |
| Viscosity (cps)    | 170± 50                       | 170± 50                             | 170 ± 50             | 250 ± 50   |
| pH                 | pH 8-9                        | pH 8-9                              | pH 8-9               | pH 8-9     |
| Dry speed          | 5800S > 7700F > 5500F > 6600F |                                     |                      |            |
| Speciality         | general type                  | Good initial adhesion<br>fast speed | Good heat resistance | High solid |

Viscosity: BROOKFIELD VISCOMETER, LVE, Sp no. 62, 20rpm, at 25°C (cps)